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Statistical quality control, the use of statistical methods in the monitoring and maintaining of the quality of products and services. One method, referred to as acceptance sampling, can be used when a decision must be made to accept or reject a group of parts or items based on the quality found in a sample.

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Statistical quality control (SQC) is the application of statistical methods for the purpose of determining if a given component of production (input) is within acceptable statistical limits and if there is some result of production (output) that may be shown to be statistically acceptable to required specifications [688].

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Douglas Montgomery's Introduction to Statistical Quality

Introduction to Statistical Quality Control, Seventh Edition by Douglas C. Montgomery, which we refer to as ISQC throughout this book. However, the main emphasis of this book is on statistical process control and capability analysis. Therefore, we focus on the techniques provided in ISQC Part 3, "Basic Methods of Statistical

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