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use of approximations and reasonable assumptions to simplify problems This Second Edition has been updated based upon feedback from professors and students. It features a new chapter related to single- and multiphase systems and contains additional solved examples and homework problems. Educational software, downloadable exercises, and a solutions manual are available with qualifying course adoption.

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existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and “debottlenecking” Chemical engineering design and society: ethics, professionalism, health, safety, and new “green engineering” techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition.

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networks. The book will be of great use to students, researchers, and practitioners of scientific disciplines that deal with chemical reaction, particularly chemistry and chemical engineering.

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- Plan and conduct class sessions in which students are actively engaged, no matter how large the class is
- Make good use of technology in face-to-face, online, and hybrid courses and flipped classrooms
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readers to formulate and solve material and energy balances in chemical process systems. It provides a realistic, informative, and positive introduction to the practice of chemical engineering. It also includes a CD-ROM which contains interactive instructional tutorials, an encyclopedia of chemical process equipment, a physical property database, a powerful but user friendly algebraic and differential equation-solving program, and other tools.

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solution. Providing detailed practical examples with every problem, and self-test questions at the end of each chapter, it uses predominantly SI units in its coverage of theoretical components of an engineering calculation, processes and process variables, fundamentals of material balances, single and multiphase systems, energy and energy balances, balances on nonreactive processes, and more.

### **Elementary Principles of Chemical Processes**

Introduction to Chemical Processes: Principles, Analysis, Synthesis enhances student understanding of the connection between the chemistry and the process. Users will find strong coverage of chemistry, gain a solid understanding of what chemical processes do (convert raw materials into useful products using energy and other resources), and learn about the ways in which chemical engineers make decisions and balance constraints to come up with new processes and products. The author presents material and energy balances as tools to achieve a real goal: workable, economical, and safe chemical processes and products. Loaded with intriguing pedagogy, this text is essential to a student's first course in Chemical Engineering. Additional resources intended to guide users are also available as package options, such as ChemSkill Builder.

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